



Bohren | Drilling

Spiralbohrer mit Zylinderschaft extra kurz



02000

Hi-Tech Industrie-Automatenspiralbohrer PRESTO HSSG (Fortsetzung)

P		M				K				Ti			Ni			Cu				N				Syn			☑	++						
1.1	1.2	1.3	1.4	1.5	1.6	1.7	1.8	2.1	2.2	2.3	2.4	3.1	3.2	3.3	3.4	4.1	4.2	4.3	5.1	5.2	5.3	6.1	6.2	6.3	6.4	7.1	7.2	7.3	7.4	8.1	8.2	8.3	☐	+
BestNr A						02 000														02 005														
Gruppe						01														01														
Qualität						HSSG														HSSG														
Schicht						P1-vap														P5-TiN														
Dreh						RH														RH														
Spitze Δ						118°														118°														
BestNr B		Ø mm		l1		l2		€		€								Ø mm		l1		l2		€		€								
		d		mm		mm		Stück		Stück								d		mm		mm		Stück		Stück								
.0920	9,20	84	40	15,67														.1230	12,30	102	51	32,64												
.0930	9,30	84	40	16,35														.1240	12,40	102	51	32,64												
.0940	9,40	84	40	16,57														.1250	12,50	102	51	25,31	32,57											
.0950	9,50	84	40	14,13	19,99													.1260	12,60	102	51	33,14												
.0960	9,60	89	43	17,40														.1270	12,70	102	51	31,92												
.0970	9,70	89	43	17,72														.1280	12,80	102	51	34,44												
.0980	9,80	89	43	18,69														.1290	12,90	102	51	35,59												
.0990	9,90	89	43	18,69														.1300	13,00	102	51	25,88	32,57											
.1000	10,00	89	43	10,64	17,54													.1350	13,50	107	54	29,26	35,51											
.1010	10,10	89	43	19,99														.1400	14,00	107	54	29,47	35,51											
.1020	10,20	89	43	18,08	25,16													.1450	14,50	111	56	31,67	41,37											
.1030	10,30	89	43	21,32														.1500	15,00	111	56	31,67	41,37											
.1040	10,40	89	43	22,11														.1550	15,50	115	58	34,15	42,88											
.1050	10,50	89	43	18,80	25,92													.1600	16,00	115	58	35,73	42,88											
.1060	10,60	89	43	27,89														.1650	16,50	119	60	40,73	56,15											
.1070	10,70	95	47	27,89														.1700	17,00	119	60	41,62	57,66											
.1080	10,80	95	47	28,61														.1750	17,50	123	62	42,45	57,66											
.1090	10,90	95	47	28,61														.1800	18,00	123	62	44,00	59,09											
.1100	11,00	95	47	18,80	25,92													.1850	18,50	127	64	48,24	60,53											
.1110	11,10	95	47	28,58														.1900	19,00	127	64	49,82	63,51											
.1120	11,20	95	47	29,47														.1950	19,50	131	66	53,20	64,92											
.1130	11,30	95	47	29,80														.2000	20,00	131	66	53,20	64,92											
.1140	11,40	95	47	29,80														.2100	21,00	136	68	71,42												
.1150	11,50	95	47	19,99	26,74													.2200	22,00	141	70	74,73												
.1160	11,60	95	47	29,80														.2300	23,00	146	72	89,65												
.1170	11,70	95	47	30,05														.2400	24,00	151	75	99,64												
.1180	11,80	95	47	30,45														.2500	25,00	151	75	87,99												
.1190	11,90	102	51	31,16														.2600	26,00	156	78	124,48												
.1200	12,00	102	51	24,01	29,58													.2700	27,00	162	81	144,39												
.1210	12,10	102	51	31,92														.2800	28,00	162	81	147,70												
.1220	12,20	102	51	31,92														.2900	29,00	168	84	132,78												
.M019	19tlq.			116,55														.3000	30,00	168	84	162,69												
	1,0 - 10,0x0,5 mm																																	
	in Stahlblechkassette																																	
.M025	25tlq.			257,15																														
	1,0 - 13,0 x 0,5 mm																																	
	in Stahlblechkassette																																	